

Date: Friday, 18/07/2008 10:50:28 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HELI-ACCESS-HANDLE
Job Number : 40615	
Estimate Number : 12989	
P.O. Number :	Part Number : D205626012
This Issue : 18/07/2008 S.O. No. :	Drawing Number : IIN D205-626 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : B
Previous Run : 38276	Material :
Written By :	Due Date : 10/08/2008 Qty: 4 Um: Each
Checked & Approved By : <u>JUD 08.7.18</u>	
Comment : Est Rev:B Reformat 00-03-03 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JUD 08/8/18

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP 205-626-012 CHG 002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2480012	Heli-Access Handle Weldment RH
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Handle, Weldment (LH)

Batch: ~~2480012~~ 40638

8/8/18

(4x)

SD

4.0	AN526C632R7	Screw
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**Comment:** Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Screw

Batch: ~~M107715~~ M107715

SD

5.0	AN960JD6	Washer
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**Comment:** Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Washer

Batch: 6085 8/8/18

(4x)

SD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 10:50:28 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS-HANDLE

Job Number: 40615

Part Number: D205626012

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L06

Nut



(4x)

Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

Batch:

M108574

8/8/18

SP

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



100% (4)

Comment: INSPECT 100% KITS FOR COMPLETENESS

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(4x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-626-012

Location:

41

PPP Rev:

D

8/8/18

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/2018

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/08/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

GENERAL NOTES:

1. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

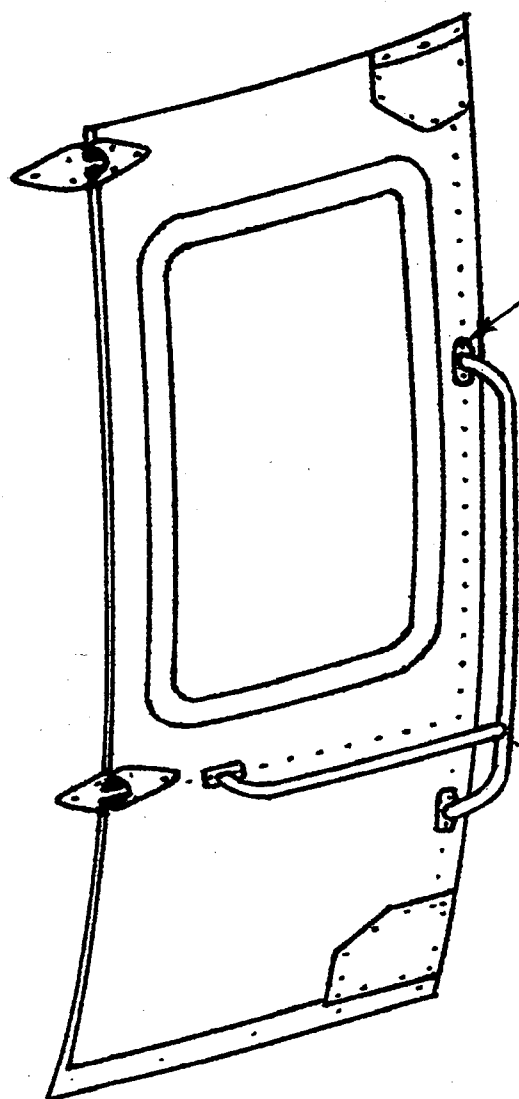
4. WEIGHT AND BALANCE

LATERAL				LONGITUDINAL	
Installation	weight	Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40015

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M		
CHECKED	APPROVED	DRAWING NO.	REV. B
BW	BW	D205-626	SHEET 2 OF 2
DATE	TITLE		SCALE
96:05:14	HELI-ACCESS-HANDLE		



TRANSFER EXISTING RIVET
LOCATIONS TO HANDLE

AN526C632R7 SCREW (2)
AN960JD6 WASHER (2)
MS21042L06 NUT (2)
(3 PLACES)

D2480 HANDLE

D205-626-011 SHOWN
D205-626-012 OPPOSITE

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WITHOUT NOTICE
WORK ORDER
NO. 40615